

Date: Friday, 21/11/2008 2:29:06 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	HELI UTILITY POD
Job Number :	43700		
Estimate Number :	12400		
P.O. Number :		Part Number :	D350602013
This Issue :	21/11/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D2202F,DEO9217A2694G
First Issue :	/ /	Project Number :	N/A
Previous Run :	43699	Drawing Revision :	
Written By :		Material :	
Checked & Approved By :		Due Date :	21/12/2008
Comment :	Est Rev:A New Issue 06-05-01 JLM Est Rev:B Added D3495-1 06-05-17 JLM		

Qty: 1 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: Photocopy bluefile & type labels per PPR ~~D206-602-013~~ CHG001

2.0	COMPOSITE ASSY	COMPOSITE ASSEMBLY
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Comment: COMPOSITE ASSEMBLY

PULL FROM STOCK:

1 X D350-602-013 B 39651.
 MODIFY PER DEO9217

3.0	D350602011	Heli-Utility-Pod (LH/RH)
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Heli-Utility-Pod (LH/RH)

4.0	D30481	Doubler
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Doubler
 Batch: B43703
 Ship to Delastek

5.0	AD64ABS	Pop Rivets
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Comment: Qty.: 46.0000 Each(s)/Unit Total : 46.0000 Each(s)
 Pop Rivets
 Batch: M19109

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
08-12-22	2.1	FG 778150560 M108932	BR					
09-01-13	5.0	O USED ONLY NB RIVETS. INSTEAD OF 46	BR					

Part No: D350-602-013 PAR #: _____ Fault Category: _____ NCR: Yes (No) DQA: 1D Date: 09/01/14

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR: <u>43700</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08-12-23	2.2	REPAIR CRACK FILLED UP WITH GEL COAT M109546		REPAIR CRACK GEL COAT M109546 SAND IT, BUFF IT	BR. 08-12-25 M 09/01/05			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY POD

Job Number: 43700

Part Number: D350602013

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS24693S272

Screw



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Screw

Batch:

not required

PP

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

09.01.14

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REPACKAGE USING NEW B/N CHG001

NEW LABELS AND PAPERWORK REQ'D

Rev A 9/1/14

JUD 09.01.14

AS 34

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

ENSURE ORIGINAL K10002 AND

D3495-1 DECAL IN BOX

B36305 CHG002

Sos/01/14

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE



09/01/15

Job Completion



MF 09-01-15

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY ONT CANADA K6A 1K7		TC APPROVAL #09-39 TEL: 1-613-632-5200	
PIN	D350-602-011	QIC	CHG005
DESC	Heli-Utility-Pod	SIC	SH93-97
LOT	B40429	SIC	SR01144NY
MODEL	AS350	SIC	
MADE IN CANADA		02/29/1	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
09-01-14	60	NOT REQUIRED	PR	09-01-14	03	 09-01-14	 09-01-14

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DEO 9217	REV. A SHEET 1 OF 1
DATE 01.09.26		TITLE MOSAIC POD MODIFICATION	SCALE NTS
A	01.09.26	NEW ISSUE	

DART ENGINEERING ORDER

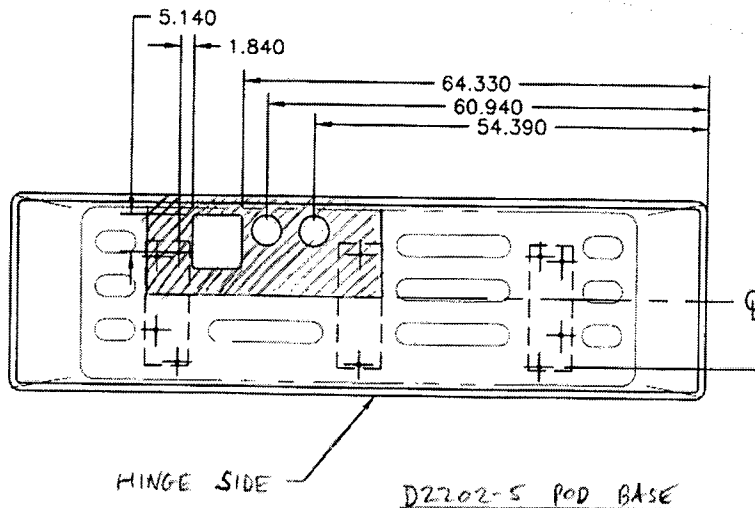
TO AMEND D2202 REV. F

TO MAKE A D2202-5 BASE (FOR D350-602-013) FROM A D2202-3 BASE :

- 1) REMOVE FOAM IN SHADED AREA OF POD.
- 2) FILL GAPS WITH 902 SATIN AND RESIN PER DWG (APPROX. 3-4 LAYERS)
- 3) 2 LAYERS OF 902 SATIN
- 4) INSTALL D3048-1 DOUBLER IN ORIENTATION SHOWN AND LET CURE
- 5) INSTALL DOUBLER WITH AD64ABS RIVETS (46) AND MS24693S272 SCREWS (3)
- 6) CUT HOLES AND SEAL WITH CYANOACRYLATE GLUE
- 7) TOUCH UP SPACKLE GREY FINISH AND CLEARCOAT

RELEASED
04.10.14 *[Signature]*

W/O 43700



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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries